



LEISURE POOLS®
SWIMMING IN QUALITY AND STYLE®



Here's what awaits you at Leisure Pools®

Introduction

Dive in and enjoy swimming in quality and style

[Page 4](#)

Presence

Global footprint with more than 100.000 pools installed worldwide

[Page 10](#)

Technology

The construction process of a swimming pool from Leisure Pools®

[Page 12](#)

Pool models

Explore our extensive range of modern pool designs

[Page 24](#)

Colours

The range of brilliant colour options from AquaGuard X®

[Page 48](#)

Technology

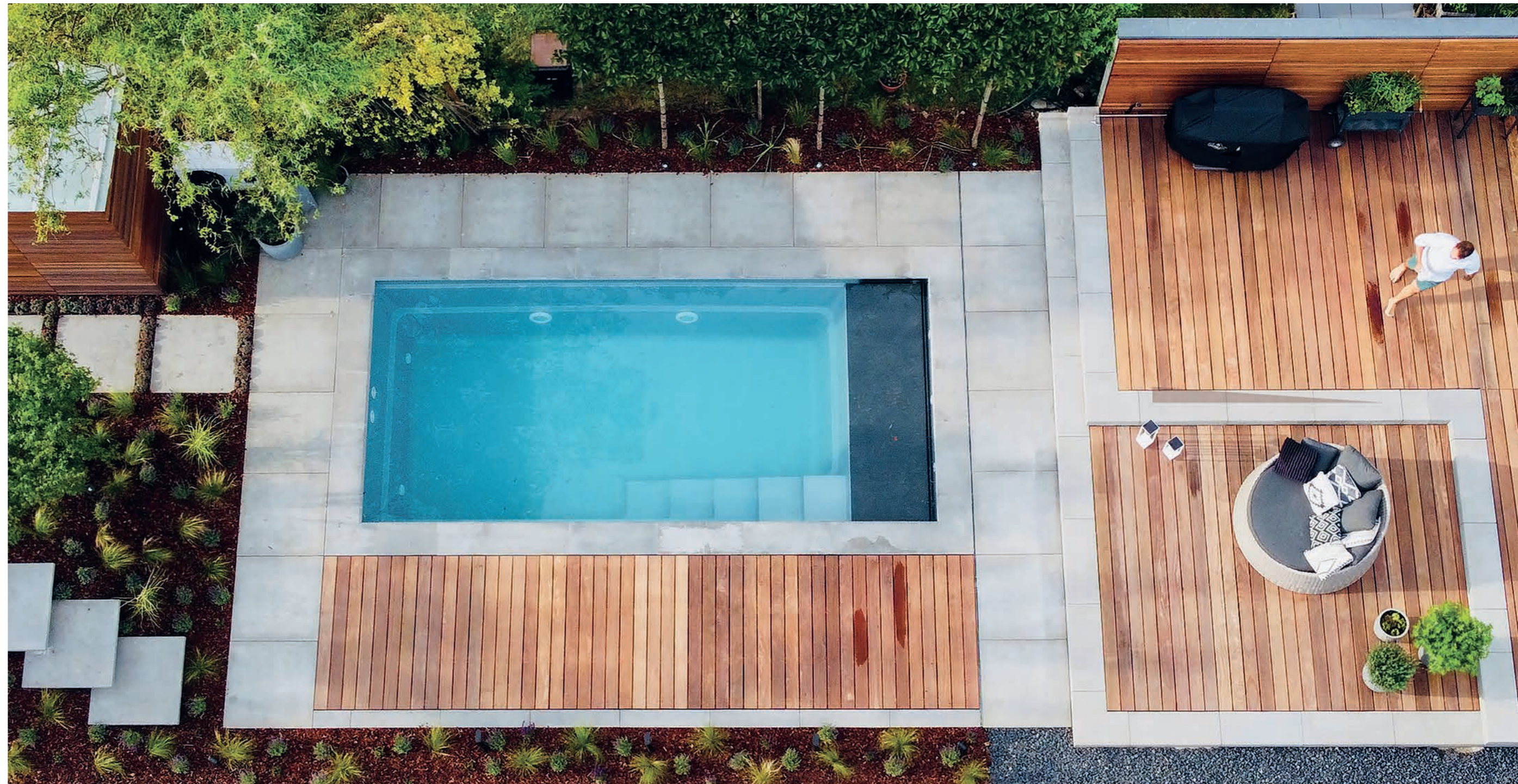
Upgrades for the ultimate experience

[Page 52](#)

Welcome

Leisure Pools® is one of the world's leading manufacturers of composite fibreglass swimming pools. With manufacturing facilities in Australia and the US, Leisure Pools® owns the world's largest composite pool manufacturing factory located in Tennessee, USA. With an outstanding international reputation, Leisure Pools® supplies swimming

pools to countries around the globe. With a global presence and local support, over 100.000 pools have successfully been installed in 23 countries over the last 23 years. Our customers can choose from a modern, innovative range of pool designs and colours. Every Leisure Pool is the epitome of quality and style.





Swimming in quality and style

We are increasingly spending our private lives in our homes rediscovering how much pleasure it is to spend time with family and friends. Having your own swimming pool is the ultimate way to enjoy your free time and enhance your lifestyle. There, children can play with friends outdoors and at the same time in the safe environment of your own home. A pool is an attractive extension of your living area and perfect for socializing at barbecues or parties. Start the

day with a refreshing dip or relax around the pool on hot summer nights. The possibilities are endless, and one is as stimulating and entertaining as the other. Leisure Pools® now offers you a comprehensive package that leaves nothing to be desired: a state-of-the-art product with a quick hassle-free installation. Choose from a wide range of designs and sizes. Your pool will not only enrich your family's life but also increase the value of your home.



A family business success story

Leisure Pools® was established in the year 2000 by Kerry and son David Pain in Yatala, Queensland, Australia. Yatala is located approximately 30 miles south of Brisbane and 30 minutes north of the Gold Coast on the east side of Australia. The family turned their passion into a profession.

After humble beginnings, they continued to grow their business and successfully established locations outside of Australia. Currently, Leisure Pools® has four major manufacturing facilities in Australia and the US and supplies fibreglass swimming pools around the world.



David Pain
CEO Leisure Pools®



Global footprint with local support

When you do the math, it just adds up. With a global footprint spanning 23 countries and 100,000+ pool installations worldwide, we continue to have a strong presence throughout the world. As a result, that presence translates to being present wherever you are. With a network of 500+ independent Leisure Pools® dealers, you can start your Life of Leisure experience no matter where you live. When we brought

our product to North America from Australia, we continued to grow exponentially and now operate the world's largest manufacturing facility of fibreglass swimming pools in Knoxville, Tennessee. Our innovative design and manufacturing processes combined with 23 years of industry experience allow us to offer you and your family the best possible product. Beautiful pools deserve this calibre of attention.



500+

Independent dealers in our network



23

Countries are swimming in quality and style



100k+

Pools delivered around the world



Brilliant colour, protected from fading with chemical and UV resistance.

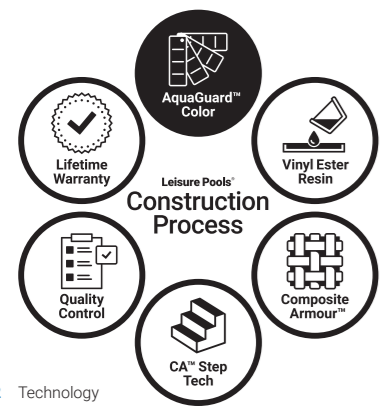
Our AquaGuard X® colour system is not simply a splash of colour. It is designed to dazzle like a radiant cut diamond. Watch as light shimmers across your backyard, creating a brilliant outdoor living experience. Even better, the AquaGuard X® Colour System is a specially formulated resin coating that was engineered to withstand the harsh sun exposure of Australia, where Leisure Pools® began.

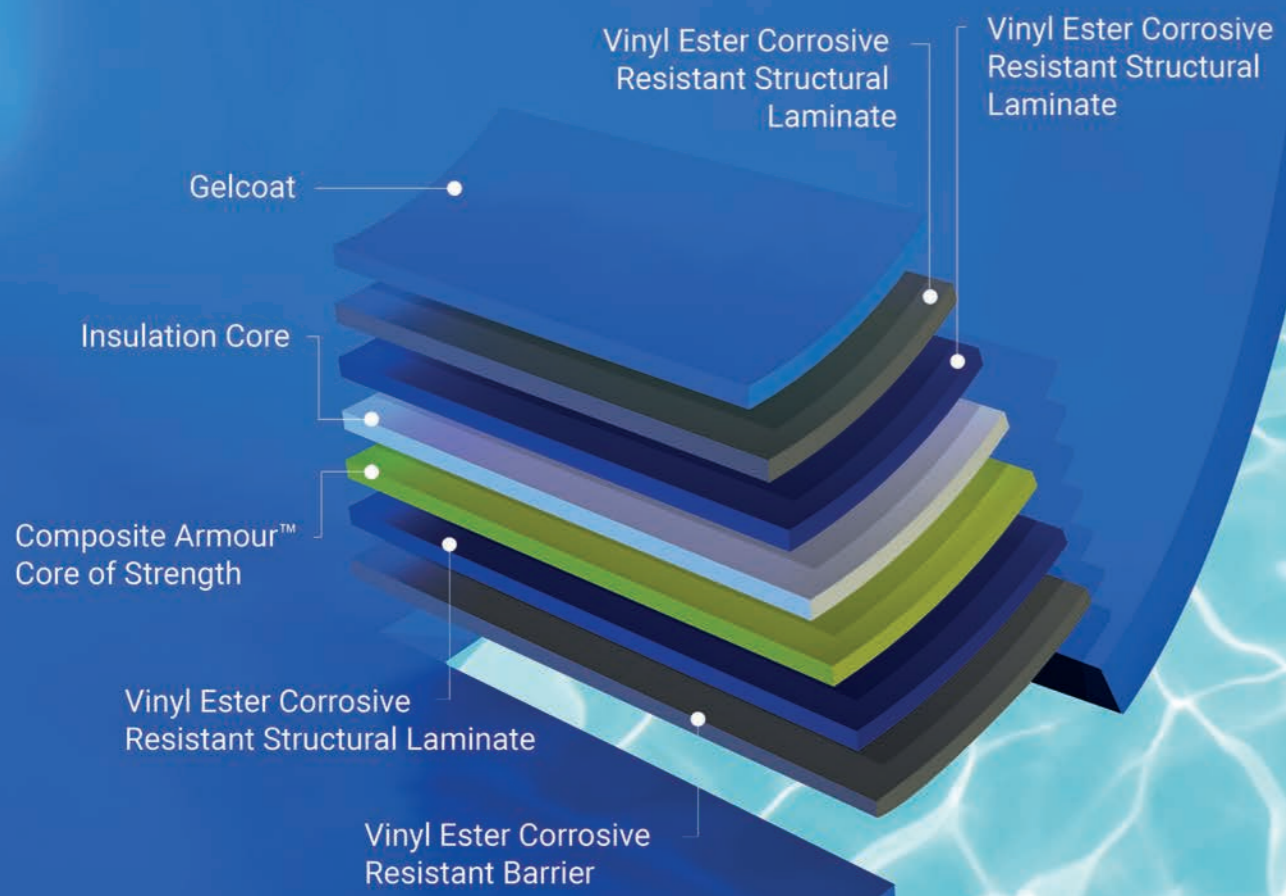
Years of show-stopping performance.

First introduced in the North American market over 15 years ago, AquaGuard® gelcoat provides excellent UV, blister and chemical resistance. It has delivered years of outstanding satisfaction to Leisure Pools® customers around the world, even holding up to the blistering heat of an Australian summer.



AquaGuard X® Colour System





Seven layers of groundbreaking quality

A high-tech, proprietary blend of protective resin.

When combined and strategically embedded with Vinyl Ester Resin-reinforced fibreglass, these fibres form a composite matrix of structure and strength, designed to leverage stability against external pressures.

We use the best while others use less.

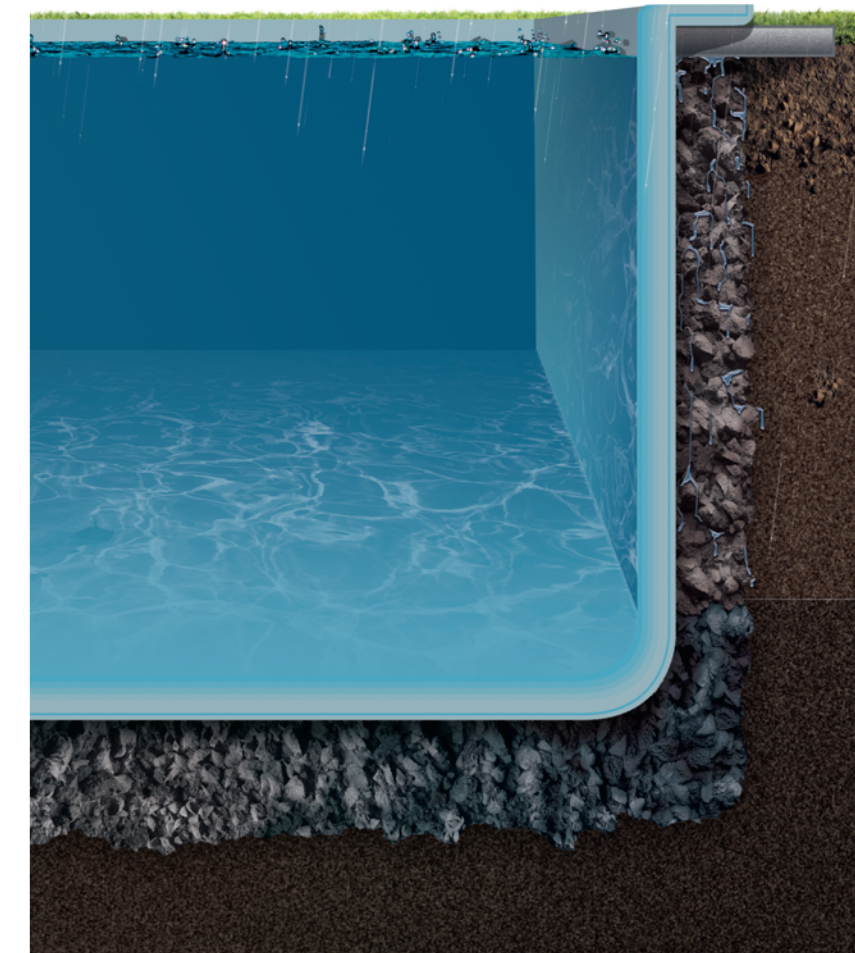
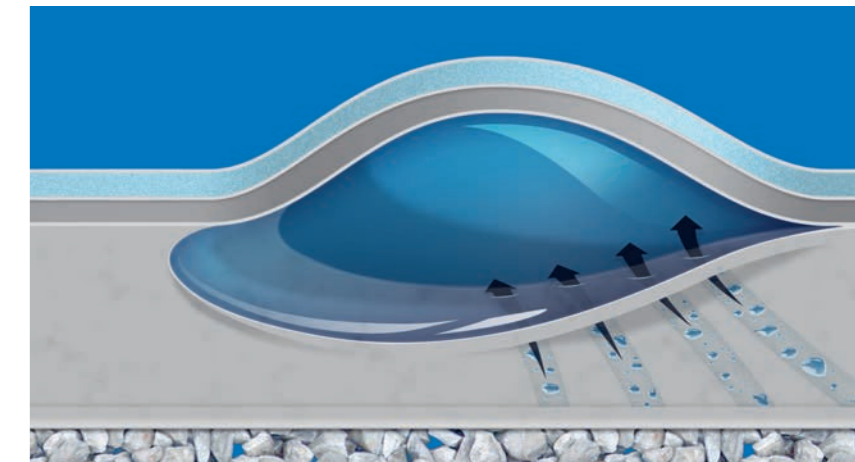
Unlike other fibreglass pool manufacturers who add Vinyl Ester Resin to just a single layer, Leisure Pools® integrates it into every single layer of the pool's shell. This allows for greater resistance to moisture absorption, thereby protecting against osmosis and any associated blistering.

Material quality makes the difference.

As a superior alternative to the industry-standard polyester resin, Vinyl Ester Resin is less sensitive to ambient conditions, creates a better bond between layers, is less likely to show stress cracking and, most important, leaves fewer open cavities within its molecular chain to trap and house water within the laminate.

Protecting against osmosis.

Vinyl Ester Resin construction keeps groundwater out. This is precisely why Leisure Pools® uses Vinyl Ester Resin as the primary resin in the construction of our fibreglass composite swimming pools. This provides the best protection against the development of osmosis and gives you peace of mind that such a condition will not affect your pool.



ViPoxy™ Vinyl Ester Resin



A patented blend of three amazingly tough fibres.

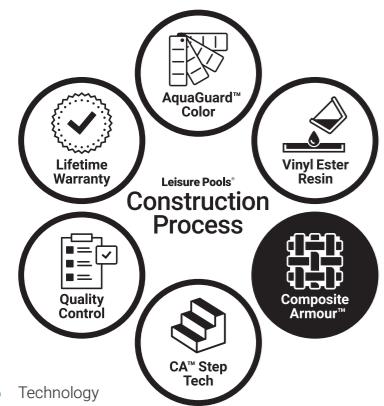
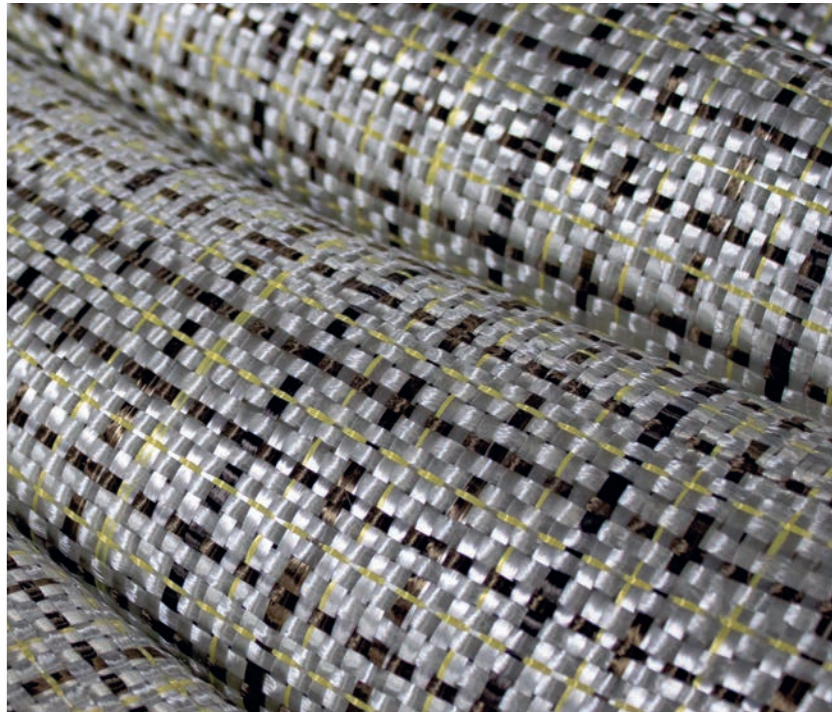
When combined and strategically embedded with Vinyl Ester Resin-reinforced fibreglass, DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre form a composite matrix of structure and strength, designed to leverage stability against external pressures.

Surrounded in a Core of Strength.

Every pool from Leisure Pools® comes fully equipped with our patented Composite Armour™ Core of Strength. This is the highest level of technology in composite swimming pool manufacturing, and, to our knowledge, we are the only company committed to providing advancements of this calibre.

Strength and durability are intertwined.

A carefully woven and patented blend of three high performance fibres, Composite Armour™ has a stellar reputation across many industries and uses. DuPont™ Kevlar®, Carbon Fibre and Basalt Fibre are used in bullet proof vests, body armor, military vehicles, wind turbines and various aerospace, automotive and many other cutting-edge applications, all of which are a strong testament to the incredible strengths of these fibres.

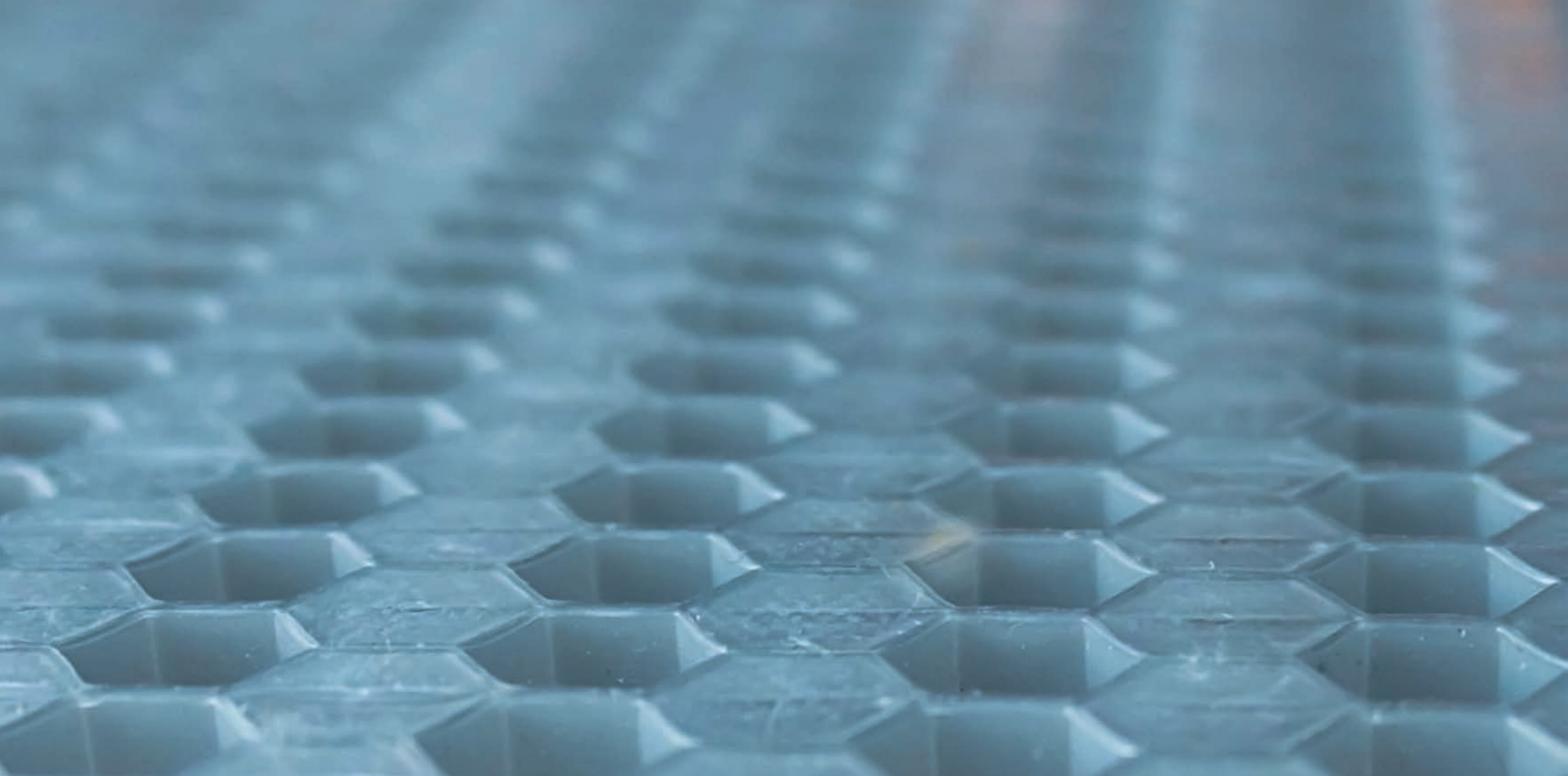


Leisure Pools® Composite Armour™

DuPont™ Kevlar®
DuPont™ Kevlar® offers resistance from stress and fatigue while boosting bend strength without stretching or shrinking.

Carbon Fibre
Carbon atoms are organized into a crystalline structure to produce a strength-to-weight ratio greater than even steel and titanium.

Basalt Fibre
Made from volcanic lava rock, basalt offers a naturally superior compression strength, providing increased resistance to fracture.



Strategically integrated reinforcement.

Benches and steps are all core reinforced with strategically applied Composite Armour™ Step Technology to ensure a solid feel underfoot.

Sure-footed confidence.

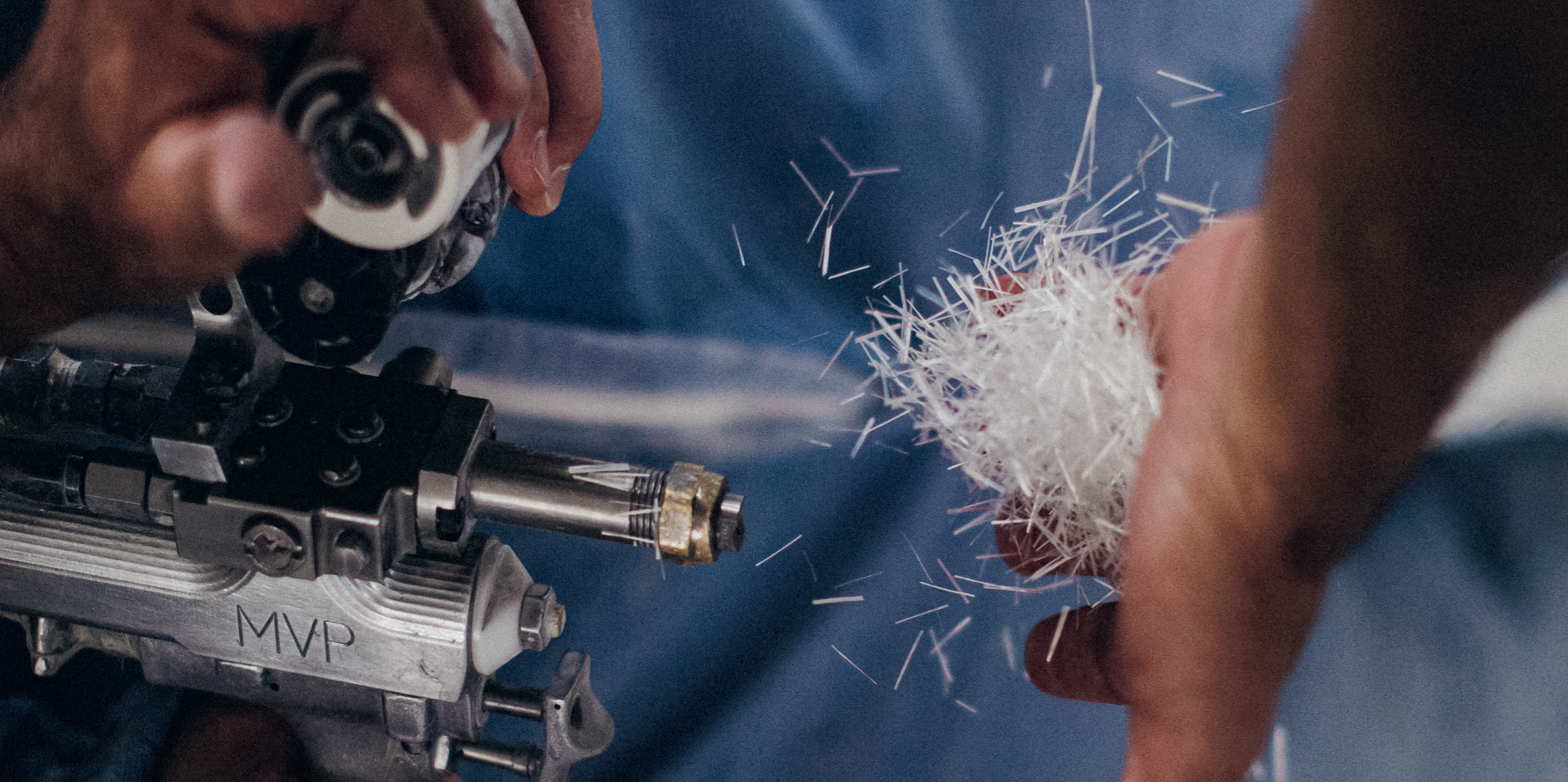
From entry steps to benches, spa sides and bottoms, splash pads and even side walls, the integrated features of every pool from Leisure Pools® is reinforced with additional Composite Armour™ inserts. As a result, you will enjoy the confidence that comes with an incredibly solid feeling under every step you take.

Engineered to flex its strength.

There's no doubt innovative step design can enhance the utility, look and appeal of your pool. Our Step Technology allows us to ensure your overall enjoyment and experience of your Leisure Pools® swimming pool by adding that extra layer of confidence. After all, we like to think our designs are a step above the rest.



Composite Armour™ Step Technology



Stringent quality control is part of every step of the manufacturing process.

Yes, our standards are strict. That is because we confidently construct our pools with care and pride. Once the shell is separated from the mold and passes an extremely thorough inspection, it is ready to be delivered to your home for installation. A lot of thought goes into the entire process, but the end result speaks volumes.

Envisioning the mold.

Construction of a Leisure Pools® swimming pool begins with a simple conceptual drawing. From there, our team of master carpenters turns this idea into a full-size wooden pool, off of which a precise negative mold is cast.

Multiplying the design.

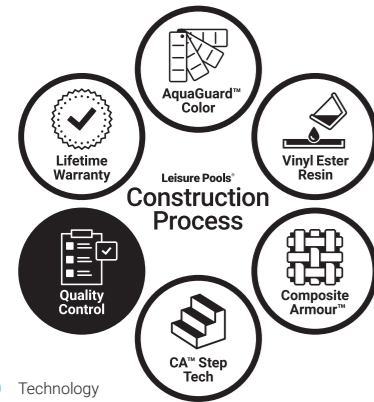
The resulting mold is then wheeled through various stations of our environmentally controlled manufacturing facility, where a team of glass laminators reference benchmarked standards and construct a composite fiberglass pool.

Hitting the mark.

Quality control measures include batch testing of raw materials for flexural and tensile strength, cure percentages, barcol hardness, burn and boil limits and thickness inspections in precise locations on every manufactured pool shell.



Certified Quality Control





Protecting your investment while providing you peace of mind.

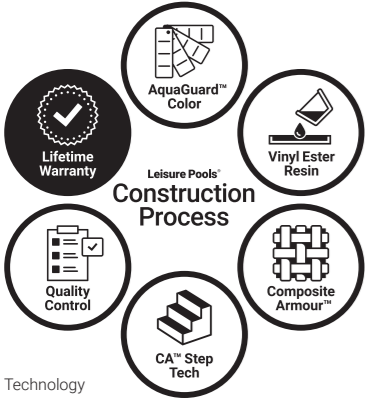
We understand. You want to make the right decision. We believe it is important to know the company from which you purchase your fiberglass swimming pool will stand behind its product. We give you this peace of mind by offering a lifetime structural guarantee on our pools.

Covered by a lifetime structural guarantee.

We are proud to cover each of our composite fiberglass swimming pool shells with a Lifetime Structural Warranty and a Lifetime Structural Osmosis Warranty. Our confidence in doing so comes from our investment in technological advancements like Composite Armour™ and Composite Armour™ Step Technology.

Thanks to technological advancements.

The confidence in our products is the result of our investment in innovation. This confidence is further supported by a commitment to using the highest quality raw materials throughout every single step of our cutting edge manufacturing process.



Leisure Pools® Lifetime Warranty

Modern Style
Medium Size



Cube™

Contemporary design. High waterline.

Cube 12

Length: 12.00 m Width: 4.00 m
Flat bottom depth: 1.50 m

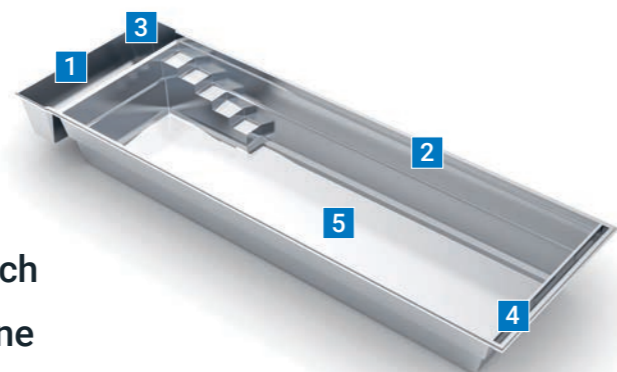
Cube 10.5

Length: 10.50 m Width: 4.00 m
Flat bottom depth: 1.50 m

Cube 9

Length: 9.00 m Width: 4.00 m
Flat bottom depth: 1.50 m

The Cube is a breathtaking pool that is characterized by its straight lines and its minimalist design, while special attention was paid to optimal functionality. The granite bench mounted below the water surface serves not only as a relaxation and rest area but also as storage space for the electrically operated pool cover which is located underneath. The Cube has a particularly high waterline for a unique swimming experience.



1. Submerged Top Bench
2. Unique High Waterline
3. Built-In Area for Auto Cover
4. Dual Weir Hidden Skimmers
5. Flat Bottom Floor

Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Medium Size



Definitive™

Sloping floor design. High waterline.

Definitive 12

Length: 12.00 m Width: 4.00 m
Depth: 1.20/1.80 m

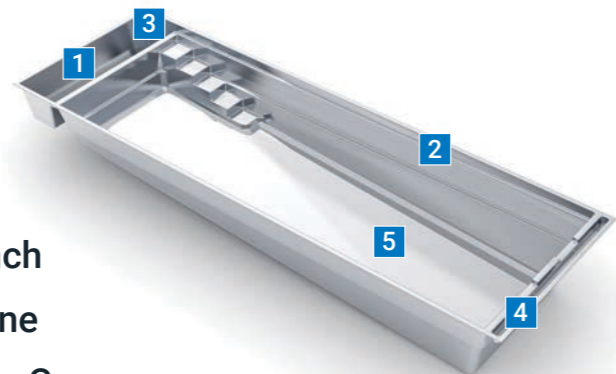
Definitive 10.5

Length: 10.50 m Width: 4.00 m
Depth: 1.20/1.70 m

Definitive 9

Length: 9.00 m Width: 4.00 m
Depth: 1.20/1.60 m

Like the Cube, Definitive is characterized by its straightforwardness and minimalist design. With a sloping bottom alternative, Definitive offers a familiar swimming experience with a uniquely high waterline. The auto cover area is located at the front of the pool rather than the traditional deep end. Definitive offers a unique swimming experience.



1. Submerged Top Bench
2. Unique High Waterline
3. Built-In Area for Auto Cover
4. Dual Weir Hidden Skimmers
5. Sloping Bottom Floor

Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Medium Size



Linear™

Slim design. High waterline.

Like the Cube, Linear has a uniquely high waterline with a minimalist design. With a water depth of 1.50 m and a width of 3.30 m, it is ideal for smaller properties. The auto cover area is located at the front of the pool. This showcase pool design can be equipped with pool lighting that emphasizes the classic rectangular shape.

Linear 11

Length: 11.00 m Width: 3.30 m
Flat bottom depth: 1.50 m

Linear 10

Length: 10.00 m Width: 3.30 m
Flat bottom depth: 1.50 m

Linear 9

Length: 9.00 m Width: 3.30 m
Flat bottom depth: 1.50 m

Linear 8

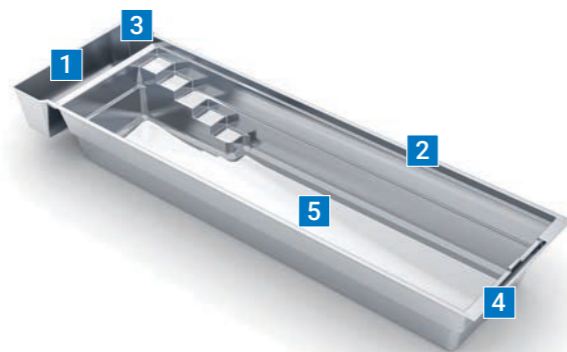
Length: 8.00 m Width: 3.30 m
Flat bottom depth: 1.50 m

Linear 7

Length: 7.00 m Width: 3.30 m
Flat bottom depth: 1.50 m

Linear 6

Length: 6.00 m Width: 3.30 m
Flat bottom depth: 1.50 m



1. Submerged Top Bench
2. Unique High Waterline
3. Built-In Area for Auto Cover
4. Dual Weir Hidden Skimmers
5. Flat Bottom Floor



Modern Style
Medium Size



Reflection™

Powerful style. Inviting design.

The Reflection is the most modern design of Leisure Pools® that one could describe as “simply perfect”. There are steps at either end of this stylish rectangular swimming pool. A versatile bench extends the entire length of the pool without restricting the swimming area.

Reflection 10

Length: 10.00 m Width: 3.80 m
Depth: 1.28/1.84 m

Reflection 9

Length: 9.00 m Width: 3.80 m
Depth: 1.28/1.78 m

Reflection 8

Length: 8.00 m Width: 3.80 m
Depth: 1.28/1.72 m

Reflection 7

Length: 7.00 m Width: 3.80 m
Depth: 1.28/1.66 m



1. Unobstructed Swim Channel
2. Full Length Bench Seat
3. Entry & Exit Steps

Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Medium Size



Reflection™ with Cover Box

Style matched with safety.

Reflection 9.92

Length: 9.92 m Width: 3.80 m
Depth: 1.28/1.78 m

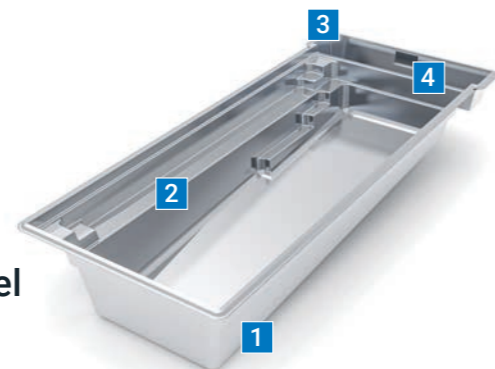
Reflection 8.92

Length: 8.92 m Width: 3.80 m
Depth: 1.28/1.72 m

Reflection 7.92

Length: 7.92 m Width: 3.80 m
Depth: 1.28/1.66 m

Leisure Pools® has developed the next generation of the Reflection by providing a built-in housing for an automatic pool cover. The advantages of a fully retractable cover are not only in the savings in heating costs but also in the fact that your pool remains free of leaves, dirt and insects while the cover can be automatically and discreetly rolled out of sight.



1. Unobstructed Swim Channel
2. Full Length Bench Seat
3. Entry & Exit Steps
4. IBuilt-In Area for Auto Cover

Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Medium Size



Limitless™

Feature-packed. Compact design.

Limitless 9

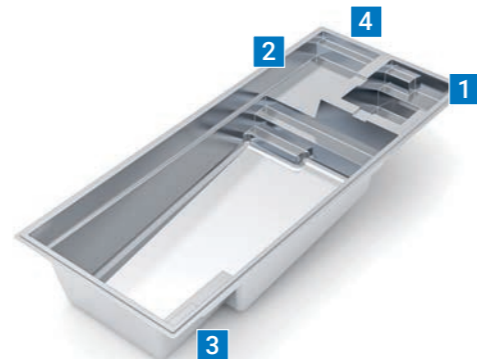
Length: 9.14 m Width: 4.00 m
Depth: 1.30/1.82 m

Limitless 8

Length: 7.90 m Width: 4.00 m
Depth: 1.30/1.70 m

The list of amazing features includes the full-size spa that is seamlessly integrated into the entire pool body. The unique overflow channels with two overflow bars create a dramatic waterfall effect. The Limitless is also equipped with a spacious shallow water zone, ideal for younger children. With a wide entry step to the shallow water area and another step leading into the pool, getting in and out of the pool is easy.

1. Built-In Spa
2. Integrated Splash Deck
3. Swim Out Bench
4. Entry & Exit Steps



Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Medium Size



Precision™

Streamlined stylish design. High waterline.

Precision 8

Length: 8.10 m Width: 3.30 m
Flat bottom depth: 1.50 m

Precision 7

Length: 7.10 m Width: 3.30 m
Flat bottom depth: 1.50 m

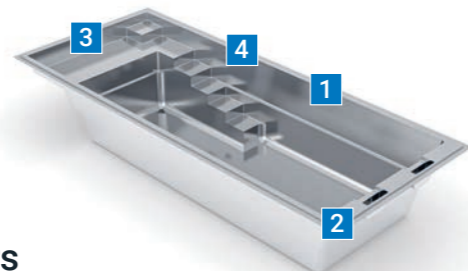
Precision 6

Length: 6.10 m Width: 3.30 m
Flat bottom depth: 1.50 m

Precision 5

Length: 5.10 m Width: 3.30 m
Flat bottom depth: 1.50 m

A special feature of this pool model is the extra-wide splash deck which extends over the entire front of the pool. Here you can beautifully relax in the water. The generous entry steps are positioned on the long side to save space and allow you to reach the spacious swimming area with a straight floor comfortably and safely. The Precision has a high waterline for a unique swimming experience.



1. Unique High Waterline
2. Dual Weir Hidden Skimmers
3. Large Splash Deck
4. Generous Entry Steps

Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Medium Size



Elite 9

Length: 9.10 m Width: 3.80 m
Flat bottom depth: 1.50 m

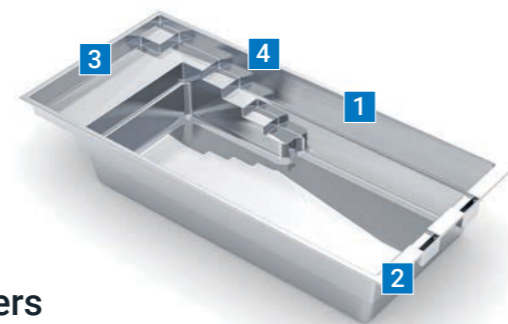
Elite 8

Length: 8.10 m Width: 3.80 m
Flat bottom depth: 1.50 m

Elite™

Sleek, versatile design. High waterline.

The Elite offers a particularly wide shallow water zone at the front of the pool, this way providing plenty of space to relax in the water. A space-saving staircase integrated on the long side leads directly into the spacious swimming area.



1. Unique High Waterline
2. Dual Weir Hidden Skimmers
3. Large Splash Deck
4. Generous Entry Steps

Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Medium Size



Harmony™

Classic style. Trim fit.

Harmony impresses with its modern and elegant design. Running the length of the pool is a full length bench complemented by access steps on both the shallower and deeper sides. This design ensures that the pool's deepest section remains well away from the home's base walls. Thus, the pool can be conveniently positioned closer to the house to meet many demanding space considerations.

Harmony 8

Length: 8.00 m Width: 2.90 m
Depth: 1.20/1.76 m

Harmony 7

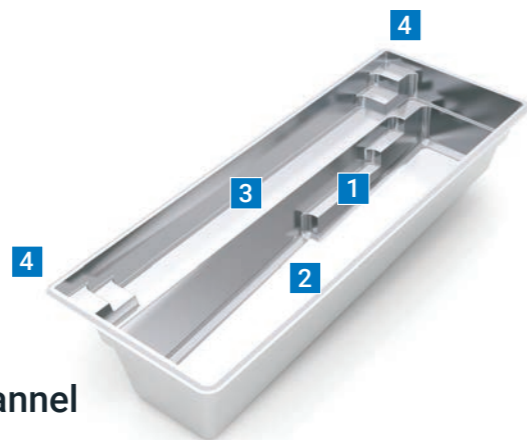
Length: 7.00 m Width: 2.90 m
Depth: 1.20/1.70 m

Harmony 6

Length: 6.00 m Width: 2.90 m
Depth: 1.20/1.63 m

Harmony 5

Length: 5.00 m Width: 2.90 m
Depth: 1.20/1.57 m



1. Generous Entry Steps
2. Unobstructed Swim Channel
3. Full Length Bench Seat
4. Entry & Exit Steps

Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Compact Size



Encore™

Maximized features. Compact design.

Encore 7

Length: 7.00 m Width: 3.00 m
Flat bottom depth: 1.45 m

Encore 6

Length: 6.00 m Width: 3.00 m
Flat bottom depth: 1.45 m

Encore 5

Length: 5.00 m Width: 3.00 m
Flat bottom depth: 1.45 m

The Encore is the perfect swimming pool for narrow properties and is characterized by its precise straight lines and minimalist design. This flat bottom pool is designed to prioritize functionality and maximize swimming space. Positioned below the water's surface, the Encore innovatively conceals an automatic pool cover from the pool's entry steps and features a raised waterline ensuring an immersive swimming experience.



1. Flat Bottom Floor
2. Free Swimming Area
3. Entry & Exit Steps
4. Built-in Area for Auto Cover

Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Compact Size



Esprit™

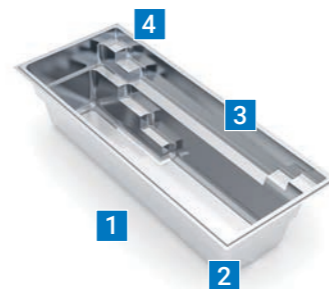
Trim design. Comfortable fit.

Esprit

Length: 5.70 m Width: 2.25 m
Flat bottom depth: 1.35 m

The Esprit is a full 5.70 m long and offers enough space to extensively swim and relax with bench seating that runs the entire length. Its design makes it possible to place the pool close to the house or a fence. Thanks to the access steps at both ends of the bench, the Esprit offers flexible usage. This pool model from Leisure Pools® is a fully-fledged pool ideal for narrow properties.

1. Flat Bottom Floor
2. Unobstructed Swim Channel
3. Full Length Bench Seat
4. Entry & Exit Steps



Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



Modern Style
Compact Size



Fiji Plunge

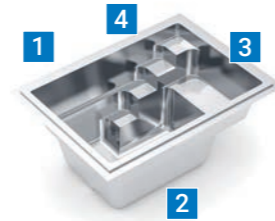
Length: 2.95 m Width: 2.15 m
Flat bottom depth: 1.35 m

Fiji Plunge™

Compact. Joyful comfort.

The Fiji Plunge is the latest model in the plunge pool series from Leisure Pools®. This beautifully shaped pool with a classic design has an integrated bench that invites you to relax. With its compact size, the Fiji Plunge is suitable for almost any property, no matter how small, and can be installed very close to the house or fence.

1. Optimized for Limited Spaces
2. Flat Bottom Floor
3. Wide Bench Seating
4. Entry & Exit Steps



Dimensions shown may vary slightly due to improvements in the production process after completion of the brochure. Please contact your Leisure Pools Dealer for detailed information.



AquaGuard X[®] Colour System

The art of the swimming pool

If you are looking for that extra special touch, these colours are for you. The special glitter and shimmer effect displays and showcases an increased brilliance in our colours. Depending on the light conditions, your pool will sparkle as if millions of diamonds were scattered on its surface.

Our AquaGuard[™] Colours may not be accurately depicted due to lighting conditions in product photography. Please contact your Leisure Pools[™] dealer for AquaGuard[™] material samples.

Four stunning colour options to reflect your personal style.

Express yourself with our high-quality gelcoat colours. The AquaGuard[®] fibreglass pool colour range allows you to stylize and customize your Leisure Pools[®] swimming pool. Expressing yourself has never been easier with our premier gelcoat colours that not only catch the eye with their diamond-like sparkle but also set the standard for high quality UV, blister, and chemical resistance performance.

Protection against fading caused by chemicals and UV rays.

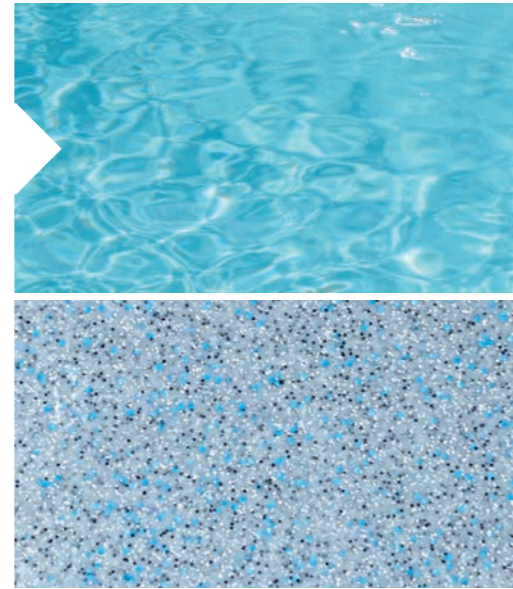
The AquaGuard[®] colour system is a resin coating with a special formula designed to withstand the strong sunlight of Australia, the country of origin of Leisure Pools[®].





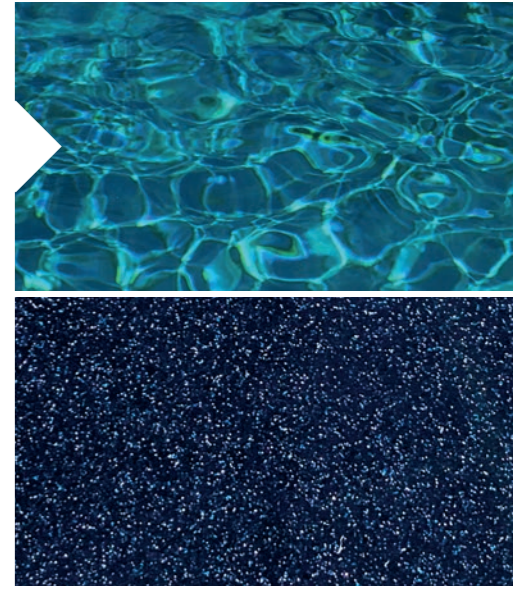
Silver Grey™

Soft, harmonious colour nuances in a light gray base tone give the pool a natural look. Our homage to the water on a pristine beach.



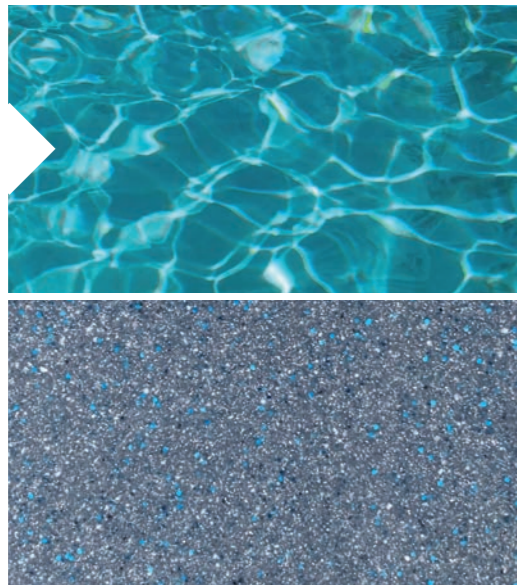
Ebony Blue™

A bold and expressive colour. Sunrays refract on the surface of the pool to create atmospheric effects. A perfect combination of contemporary style and modern design.



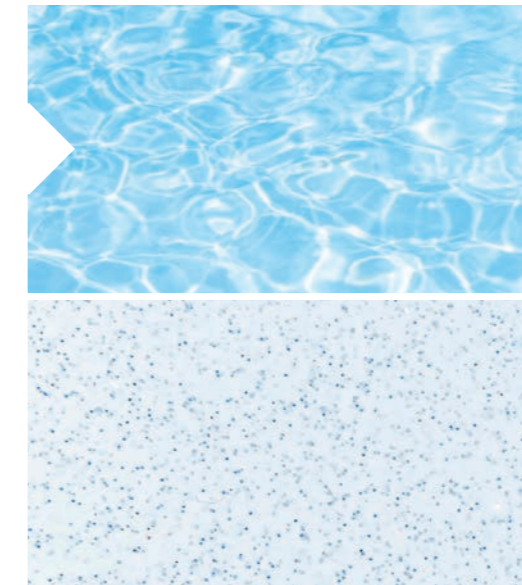
Graphite Grey™

Radiant glitter against dark gray sets a strong accent – for many the “traditional” pool colour. It gives the pool a classic and at the same time modern look.



Shimmer White™

Sophisticated, timeless and subtle in its beauty. Shimmer White conveys a feeling of serenity and impresses with its classic charisma for years to come.





Leisure Pools® Automatic Pool Covers

Upgrades for the ultimate experience.

For years of reliable protection for your fibreglass swimming pool, an automatic pool cover is your best bet. Our custom-made swimming pool covers are not only visually striking, they also serve to protect your pool. An automatic pool cover checks all of the boxes for safety, convenience and ease of use.

Safety

For your family and pets.

Simple & Clean

Reduces dirt and minimises algae formation.

Money & Environment

Reduces water evaporation, saves on pool heating energy, increases longevity of water chemicals.

Lifestyle

Extends your pool season.

Performance and accessories.

Maximise your pool's potential with our extensive range of enhancement options. We're pleased to offer many upgrades including the following choices ensuring you get everything from one source:

Massage jets

Cascade shower

Jet stream

Pool lighting

Turbine system

Fittings in stainless steel/white/grey

PVC piping

Water disinfection

Pump and filtration technology

Heat pumps for heating and cooling

Slatted covers





Today is a great day to begin
Your Life of Leisure.

Leisure Pools® is here to elevate your lifestyle with a state-of-the-art fibreglass composite swimming pool. Visit us at leisurepools.eu to get in touch with a Dealer near you and to learn more.

www.leisurepools.eu

Notice regarding independent Leisure Pools® dealers: Leisure Pools® products are supplied primarily through a network of independently owned and operated dealers authorised to sell and install various products under a license from Leisure Pools®. These dealers are not owners, employees or agents of Leisure Pools® and Leisure Pools® is not responsible for the actions of these dealers and not liable for any related damage to persons, property or Leisure Pools® products. For further information regarding the relationship between Leisure Pools® and its dealers and for related advice to purchasers, please refer to the Terms and Conditions portion of the Leisure Pools® website at the following link: www.leisurepools.eu/terms-conditions



©2025 Leisure Pools and Spas Manufacturing, USA. Leisure Pools Consumer Brochure.